

CONTINUOUS CO-ROTATING
TWIN SCREW EXTRUDERS

EVOLUM®

HT 25 Twin-screw Extruder





- Screws diameter (D): 25 mm
- Screw elements pitch (P): 0.5 D, 0.75 D, 1 D, 1.25 D
- Barrel module length (L): 100 mm (4D)
- Available L/D from 24:1 to 40:1
- Maximum operating pressure : 275 Bar





- Motors up to 27 Kw
- Maximum speed up 1200 rpm.

Standard version (fixed frame) or H version (hydraulic opening barrel)

Hydraulic slide: allowing quick opening of the extruder barrel and direct access to the screws (H. series)

Fixed frame: screws on shafts can be withdrawn from barrel by pulling them from the extruder front

Twin-screw extruder control





Operator interface terminal:

Located on the machine frame, reducing overall space required for control cabinets

PLC control of the extrusion unit:

The parameters of the **extrusion unit** are controlled through a PLC system using **Clextral control software FITSYS PLUS**

PLC + Industrial Computer software : FITSYS PLUS

Operator interface terminal: computer screen
Control of the extrusion unit can be connected to supervision
upstream and downstream the production line
MES





